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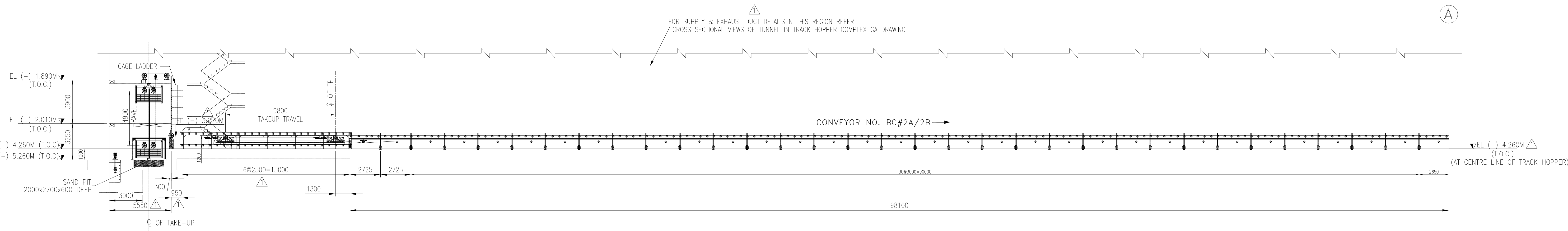
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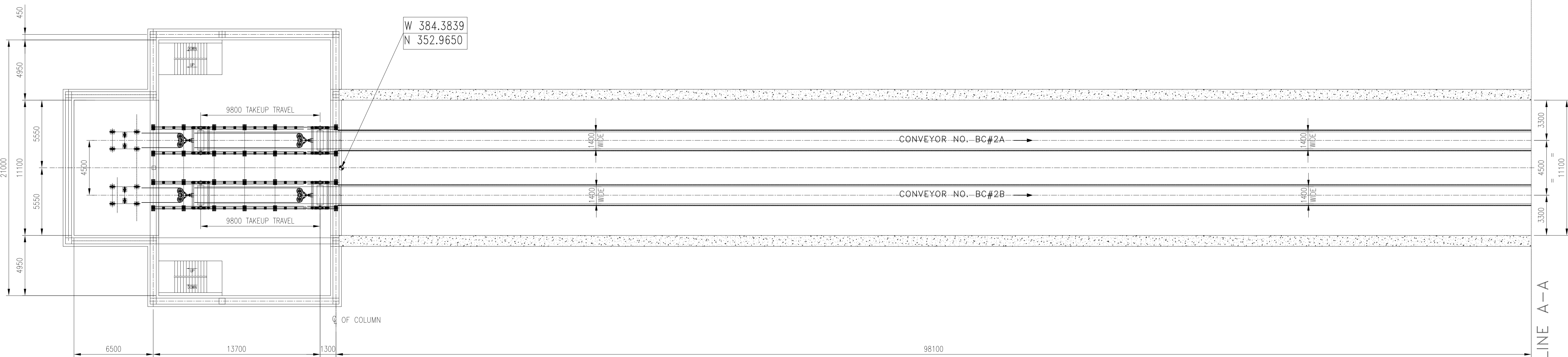
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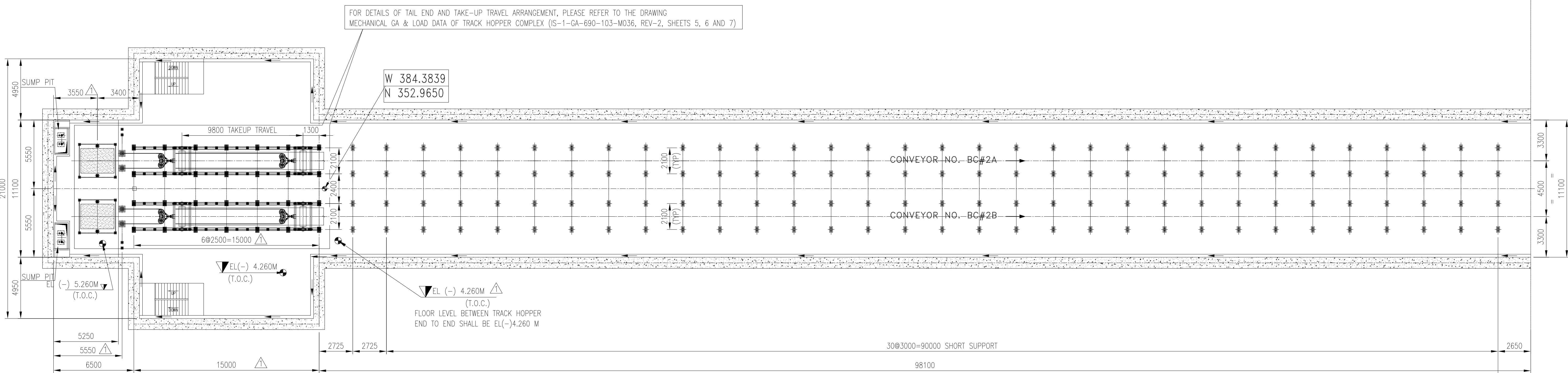
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ELEVATION OF CONVEYOR BC#2A/2B



PLAN VIEW OF CONVEYOR BC#2A/2B



FOUNDATION PLAN OF CONVEYOR BC#2A/2B

01	-	1. REVISED AS PER CLIENTS COMMENTS		
0	-	FOR APPROVAL		
R.No:	DATE	BRIEF RECORD	BY	APPD
REVISIONS				

TECHNICAL SPECIFICATION			QTY FOR EACH
CONVEYOR	IS:1192	BC #2A/2B	1 NO.EACH
	RATED CAPACITY/DESIGN CAPACITY (T.P.H)	1200/1320	-
	BELT WIDTH (MM)/TROUGHING ANGLE	1400/35 DEG	-
	VERTICAL LIFT (MM)	0.0	-
	HORIZONTAL CRS. (MM)	367175	-
	PROFILE LENGTH (MM)	367175	-
	ENDLESS BELT LENGTH(CONSIDERING SAG) (MM)	760000	-
	SPEED (M/SEC.)	2.55	-
	CONVEYOR LOCATION	TRACK HOPPER COMPLEX TO TP-2	-
	NUMBER OF FEEDING POINTS	TRACK HOPPER TABLE VIA 2 NO.'s PADDLE FEEDERS	-
MATERIAL HANDLED	WRAP ANGLE (DEGREE)	210°	-
	MATERIAL	UNCRUSHED INDIAN COAL / IMPORTED COAL	-
	BULK DENSITY FOR CONVEYOR SIZING (TON/CU.M)	0.8	-
	FOR STRUCTURAL DESIGN (TON/CU.M)	1.2	-
	LUMP SIZE (MM)	(-)-300	-
BELT	IS:1891		
	MAKE	HEAVY DUTY N/N 500/4 GRADE-FR (AS PER CANADIAN BUREAU OF MINES) STD.No. CAN/CSA-M422-M87, MAKE-APPROVED VENDOR	-
	TOP COVER THICKNESS (MM)	8	-
	BOTTOM COVER THICKNESS (MM)	3	-
	BELT TENSION (N)	T1=56148.9, T2=20579, T3=27282.1, Te=35569.9, Ttu=54564	-
PULLEY'S (S8531)	MM/NOS.		
	DRIVE	Ø500X1600LG	1 NO
	TAIL	Ø400X1600LG	1 NO
	TAKE-UP	-	-
	BEND	-	-
LAGGING MAKE - APPROVED VENDOR	THK/MM		
	SNUB	Ø323X1600LG	1 NO
	SHELL THICKNESS	MIN 16MM FOR DRIVE & 12MM FOR NON DRIVE PULLEYS	-
	DRIVE PULLEY	12 MM DIAMOND GROOVE,SHORE HARDNESS 55-65 A	-
	ALL OTHER PULLEYS	10 MM PLAIN NEOPRENE RUBBER, SHORE HARDNESS 55-65 A	-
IDLERS (S8598)	CARRYING		
	3 ROLL 10° TRANSITION IDLERS	Ø152.4 ERW 4.85THK MS PIPE, (Ø30), AT 700 MM SPACING MAXIMUM	NOS
	3 ROLL 20° TRANSITION IDLERS	Ø152.4 ERW 4.85THK MS PIPE, (Ø30), AT 700 MM SPACING MAXIMUM	2 NOS
	3 ROLL 30° TRANSITION IDLERS	Ø152.4 ERW 4.85THK MS PIPE, (Ø30), AT 700 MM SPACING MAXIMUM	2 NOS
	3 ROLL 35° CARRYING IDLERS	Ø152.4 ERW 4.85THK MS PIPE, (Ø30), AT 600 MM SPACING	561 NOS
	3 ROLL 35° IMPACT IDLERS	-	-
	3 ROLL 35° SELF ALIGNING CARRYING IDLERS	Ø152.4 ERW 4.85THK MS PIPE, DEEP GROOVE BALL BRG.(Ø35), 5000MM FROM HEAD & TAIL END THEREAFTER 10000 MM SPACING	39 NOS
	RETURN		
	SINGLE ROLL RETURN IDLER	Ø152.4 ERW 4.85THK MS PIPE, DEEP GROOVE BALL BRG. (Ø30), AT 3000MM SPACING	99 NOS
	SINGLE ROLL SELF ALIGNING RETURN IDLER	Ø152.4 ERW 4.85THK MS PIPE, DEEP GROOVE BALL BRG. (Ø30), 10000MM FROM HEAD&TAIL END THEREAFTER 20000 MM SPACING	21 NOS
DRIVE DETAILS	DEFLECTOR ROLLER	Ø219 ERW 6 THK MS PIPE,	2 NO
	TYPE	TEFC SQUIRREL CAGE , S1 DUTY, IP55	1 NO
	MAKE	ABB/BHEL/APPROVED VENDOR	-
	POWER RATING(KW)/RPM/FRAME SIZE	132/1486/3155MB	-
	SUPPLY VOLTAGE / DUTY	415V.3 PHASE.3 WIRE AC SUPPLY	-
	TYPE	BEVEL HELICAL	1 NO
	MODEL NO/MAKE	B3-250/PREMIUM/APPROVED VENDOR	-
	HOLD BACK	YES-INTEGRAL	-
	RATIO	15.4	-
	MECHANICAL RATING KW	191	-
COUPLING SPECIFICATIONS	BRAKE	NOT APPLICABLE	-
	TYPE/SIZE/MAKE	SOLID SHAFT DELAY FILL TRACTION /SDFC 450 (PETL/APPROVED VENDOR)	1 NO
	RATING KW	134	-
	TYPE/SIZE/MAKE	GEARED TYPE/FCC-8/FENNER/APPROVED VENDOR	1 NO
	RATING KW/100 rpm	515	-
TAKE UP	TYPE	HGTU	-
	TRAVEL (MM)	9800	-
	COUNTER WEIGHT (IN KG) CAST IRON	5000 (300x300x50 THK. ~ 190 Nos.)	LOT
	INTERNAL SCRAPPER TYPE/MAKE	V-PLOUGH TYPE, MAKE : HOSCH/APPROVED VENDOR	1 NO
	EXTERNAL SCRAPER	PRIMARY	1 NO
	TYPE/MAKE	SECONDARY	1 NO
	SKIRT BOARD	WILL BE PART OF PADDLE FEEDER MOTHER PLATE - M.S.10MM THICK	LOT
	DECK PLATE	LINER PLATE - 10MM THICK SS-409M ON SLIDING & ADJACENT SURFACE	LOT
	HEAD FRAME, TAIL FRAME & DRIVE BASE FRAME	RUBBER SEALING SHALL BE 20MM THICK WITH 45-55 SHORE HARDNESS	LOT
	BEND FRAME	3MM THK. MS CONTINUOUS PLATE (IS:2062)	LOT
MISCELLANEOUS INFORMATIONS	SEAL PLATE	MB 400 FOR HEAD, MB 300 FOR TAIL & MC250 FOR DRIVE	LOT
	STRINGER	MC 125	LOT
	SHORT SUPPORT	MC 100	LOT
	DISCHARGE & FEED CHUTE	MOTHER PLATE - M.S.10MM THICK (IS:2062)	LOT
	LINER PLATE - 10MM THICK SS-409M ON SLIDING SURFACE & ADJACENT SURFACE		LOT
	DISCHARGE HOOD	4MM THK MS PLATE (IS:2062) WITH RUBBER CURTAIN	LOT
	COUPLING GUARD	2MM THK MS SHEET	2 No.'s
	GRADE OF STEEL	BEAMS(MB), CHANNELS(MC) & PLATES OF <20MM THICK SHALL BE OF IS:2062 GRADE-A AND PLATES >20MM THICK SHALL BE IS:2062 GRADE-B.	LOT
	PULL CHORD ROPE	PVC COATED Ø5 WIRE	760 Mtr
	PULL CORD SWITCH /LOCATION/MAKE	15 M FROM ENDS AND 30 M THROUGHOUT/BOTH THE SIDES OF CONVEYOR/JAYSHREE/KANA	13 PAIR
SAFETY SWITCHES	BELT SWAY SWITCH/LOCATION/MAKE	15 M FROM ENDS AND 30 M THROUGHOUT/BOTH THE SIDES OF CONVEYOR/JAYSHREE/KANA	13 PAIR
	AT TAIL PULLEY		
	GTU/JAYSHREE/KANA		1 No.
	ZERO SPEED SWITCH/LOCATION/MAKE		

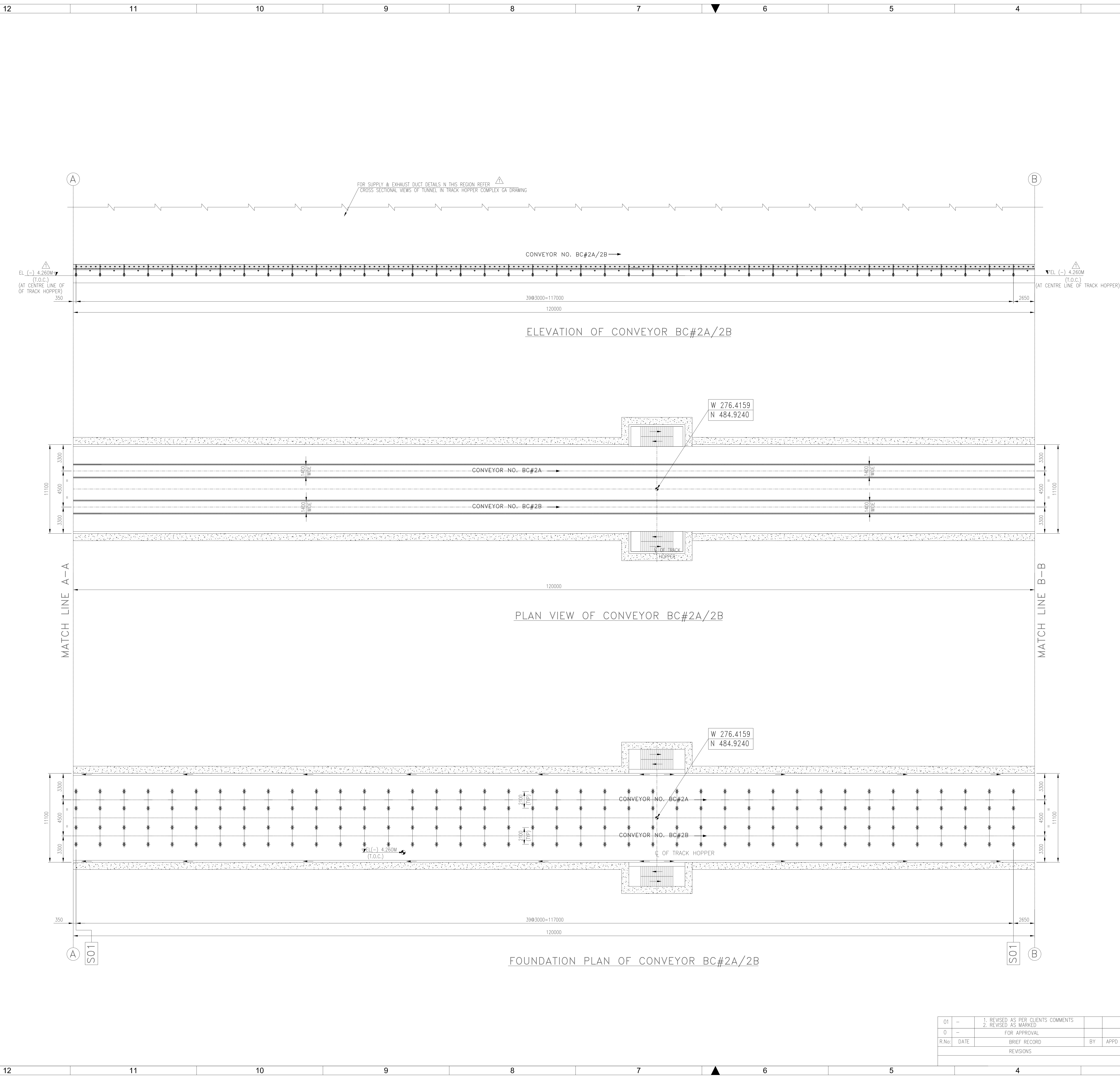
LEGEND(FOR BELT TENSIONS) :-
T1 - TIGHT SIDE TENSION
T2 - SLACK SIDE TENSION
T3 - TAIL TENSION
Te - EFFECTIVE TENSION AT DRIVE PULLEY
Ttu - TAKEUP TENSION

OWNER:	TELANGANA STATE POWER GENERATION CORPORATION LTD. HYDERABAD - TELANGANA, INDIA
CUSTOMER'S CONSULTANT:	DEVELOPMENT CONSULTANTS PVT. LTD. CONSULTING ENGINEERS KOLKATA . MUMBAI . CHENNAI . NEW DELHI
PROJECT :	KOTHAGUDEM THERMAL POWER STATION STAGE-VII, UNIT # 12 (1X800 MW), KOTHAGUDEM, TELANGANA, INDIA COAL HANDLING SYSTEM PACKAGE
EPC CONTRACTOR	BHARAT HEAVY ELECTRICALS LIMITED INDUSTRIAL SYSTEMS GROUP ISC-BANGALORE

BH&L'S CONTRACTOR	NAME	SIGN	DATE	REV.
	DRN	PVN	20.10.15	00
	CHD	SSD	20.10.15	NO. OF VAR
TITLE :	APP	RSP	20.10.15	NO. OF SHEETS
				01
				01
SCALE	BHEL JOB NO. IS-1-14-2006	BHEL-ISC DRG. NO.:	IS-1-GA-690-101-M008	REV. 01

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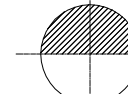
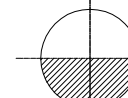
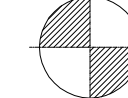
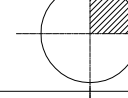
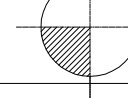
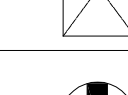
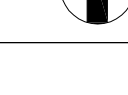
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REFERENCE DRAWINGS/DOCUMENTS	
DRG. NO.	DESCRIPTION
IS-4-DC-690-103-M098	TRACK HOPPER SIZING CALCULATION
IS-0-PL-690-100-M001	GENERAL PLANT LAYOUT OF COAL HANDLING SYSTEM
IS-1-GA-690-101-M004	GA OF ALL CONVEYOR PROFILES
IS-1-GA-690-103-M036	MECHANICAL GA & LOAD DATA OF TRACK HOPPER COMPLEX
IS-1-GA-690-111-M093	GENERAL ARRANGEMENT OF PADDLE FEEDER
IS-1-GA-690-104-M023	GA OF TP-2 WITH LOAD DATA
IS-1-GA-690-100-M003	TYPICAL CROSS SECTION OF CONVEYOR GALLERY & TUNNELS
IS-1-GA-690-110-M164	GA OF SUPPLY FANS FOR VENTILATION SYSTEM
IS-1-GA-690-110-M165	GA OF EXHAUST FANS FOR VENTILATION SYSTEM

- NOTES:-
- ALL DIMENSIONS ARE IN MM & LEVELS ARE IN METERS.
 - EL. 0.0 M. CORRESPONDS TO RL. 99.5M, WHICH IS FINISHED FLOOR LEVEL OF TG BUILDING
 - CIVIL/STRUCTURAL ARRANGEMENT INDICATED ARE TENTATIVE, FINAL DIMENSIONS SHALL BE INDICATED IN CIVIL/STRUCTURAL DRAWINGS
 - MECHANICAL GA&LOAD DATA OF TRACK HOPPER COMPLEX(IS-1-GA-690-103-M036) SHALL BE REFERRED FOR TAIL PULLEY/HGTU DETAILS AND CONVEYOR SHORT POST INSIDE TRACK HOPPER COMPLEX.
 - LOAD DATA FURNISHED FOR CONVEYORS ARE FOR INFORMATION & REFERENCE ONLY.

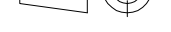
LEGENDS:

CARRYING IDLER	CI		HEAD PULLEY	HP
RETURN IDLER	RI		TAIL PULLEY	TP
IMPACT IDLER	II		SNUB PULLEY	SP
SELF ALIGNING CARRYING IDLER	SACI		BEND PULLEY	BP
SELF ALIGNING RETURN IDLER	SARI		TAKEUP PULLEY	TU
TRANSITION IDLER	TI		WORKING POINT	WP
PULL CHORD SWITCH	PCS		SHORT SUPPORT	SS
BELT SWAY SWITCH	BSS		TOP OF CONCRETE	TOC
ZERO SPEED SWITCH	ZSS		DEFLECTOR ROLLER	DR
			INTERNAL SCRAPER	IS

Equipment Load Data per footing (in Tonnes)			
EL(-)4.260 M BC #2A/2B			
		Short post (In Tunnel)	
Footing Marking	SS2	SS3	
No of Footing	6	6	
Dead Load	DL	0.6	0.6
Live Load	LL	0.2	0.2
Belt Pul	Hx(Starting)	0.35	0.35
	Hx(Running)	0.3	0.3
	Vy(Starting)	-	-
	Vx(Running)	-	-

- NOTES(FOR LOAD DATA DIRECTION):
- IN VERTICAL DIRECTION SYMBOL -VE IMPLIES UPWARD FORCE AND +VE IMPLIES DOWNWARD FORCE
 - IN HORIZONTAL DIRECTION SYMBOL -VE IMPLIES FORCE TOWARDS CONVEYOR HEAD END AND +VE IMPLIES FORCE TOWARDS CONVEYOR TAIL END

OWNER:	TELANGANA STATE POWER GENERATION CORPORATION LTD. HYDERABAD - TELANGANA, INDIA		
CUSTOMER'S CONSULTANT:	DEVELOPMENT CONSULTANTS PVT. LTD. CONSULTING ENGINEERS KOLKATA . MUMBAI . CHENNAI . NEW DELHI		
PROJECT :	KOTHAGUDEM THERMAL POWER STATION STAGE-VII, UNIT # 12 (1X800 MW), KOTHAGUDEM, TELANGANA, INDIA COAL HANDLING SYSTEM PACKAGE		
EPC CONTRACTOR:	BHARAT HEAVY ELECTRICALS LIMITED INDUSTRIAL SYSTEMS GROUP ISC-BANGALORE		

BHEL'S CONTRACTOR			NAME	SIGN	DATE	REV.
		DRN	PVN		20.10.15	00
		CHD	SSD		20.10.15	NO. OF VAR
		APP	RSP		20.10.15	01
	TITLE : GA OF BC#2A/2B					NO. OF SHEETS
						02
						SHEET. NO.
						01
SCALE	BHEL JOB NO.	IS-1-14-2006	BHEL-ISG DRG. NO.:	IS-1-GA-690-101-M008		REV.

01	-	1. REVISED AS PER CLIENTS COMMENTS		
0	-	2. REVISED AS MARKED		
R.No:	DATE	FOR APPROVAL	BY	APPD
REVISIONS				

SCALE	BHEL JOB NO. IS-1-14-2006	BHEL-ISC DRG. NO.	IS-1-GA-690-101-M008
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SIZE-A1

FILE NAME:

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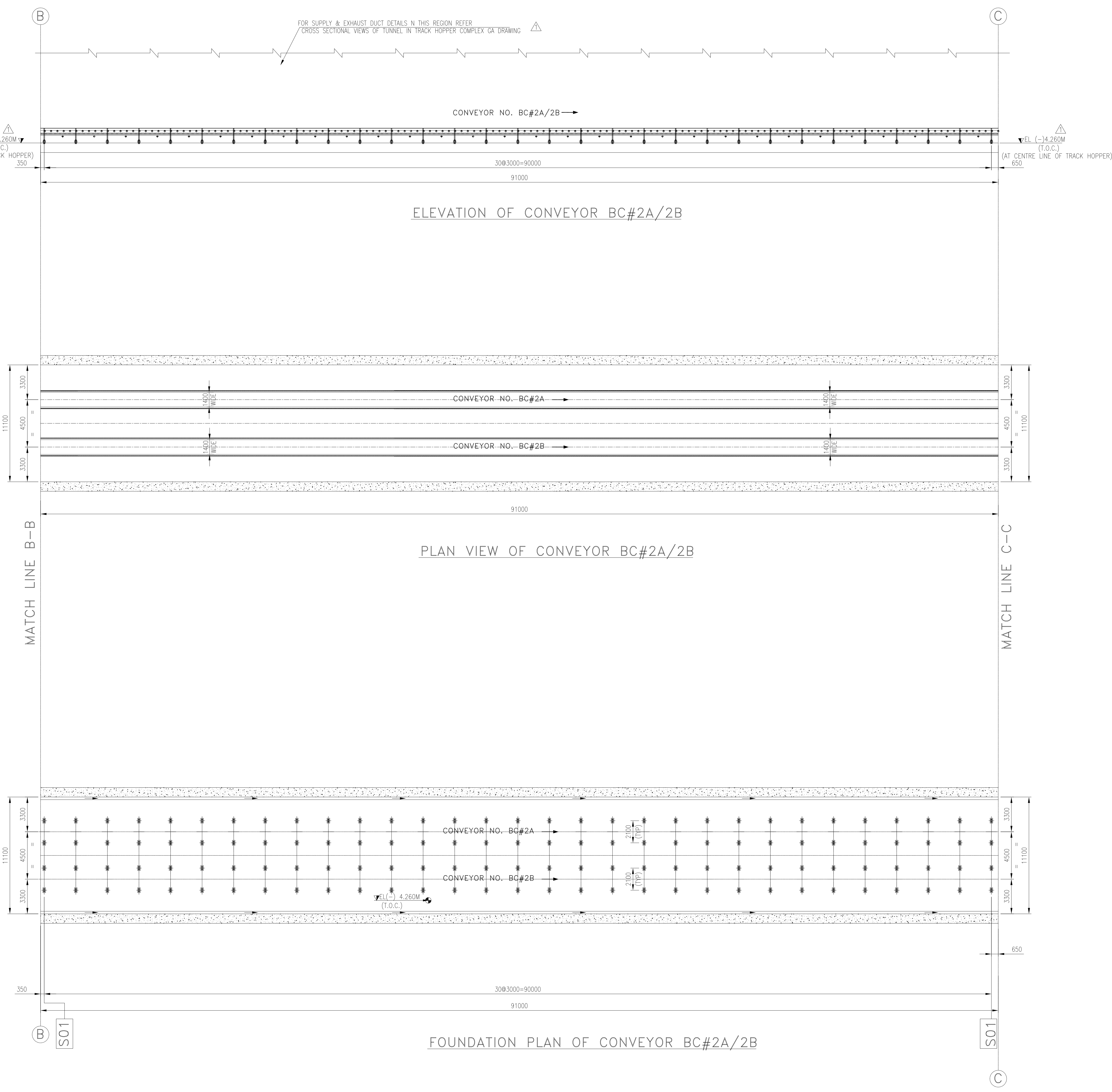
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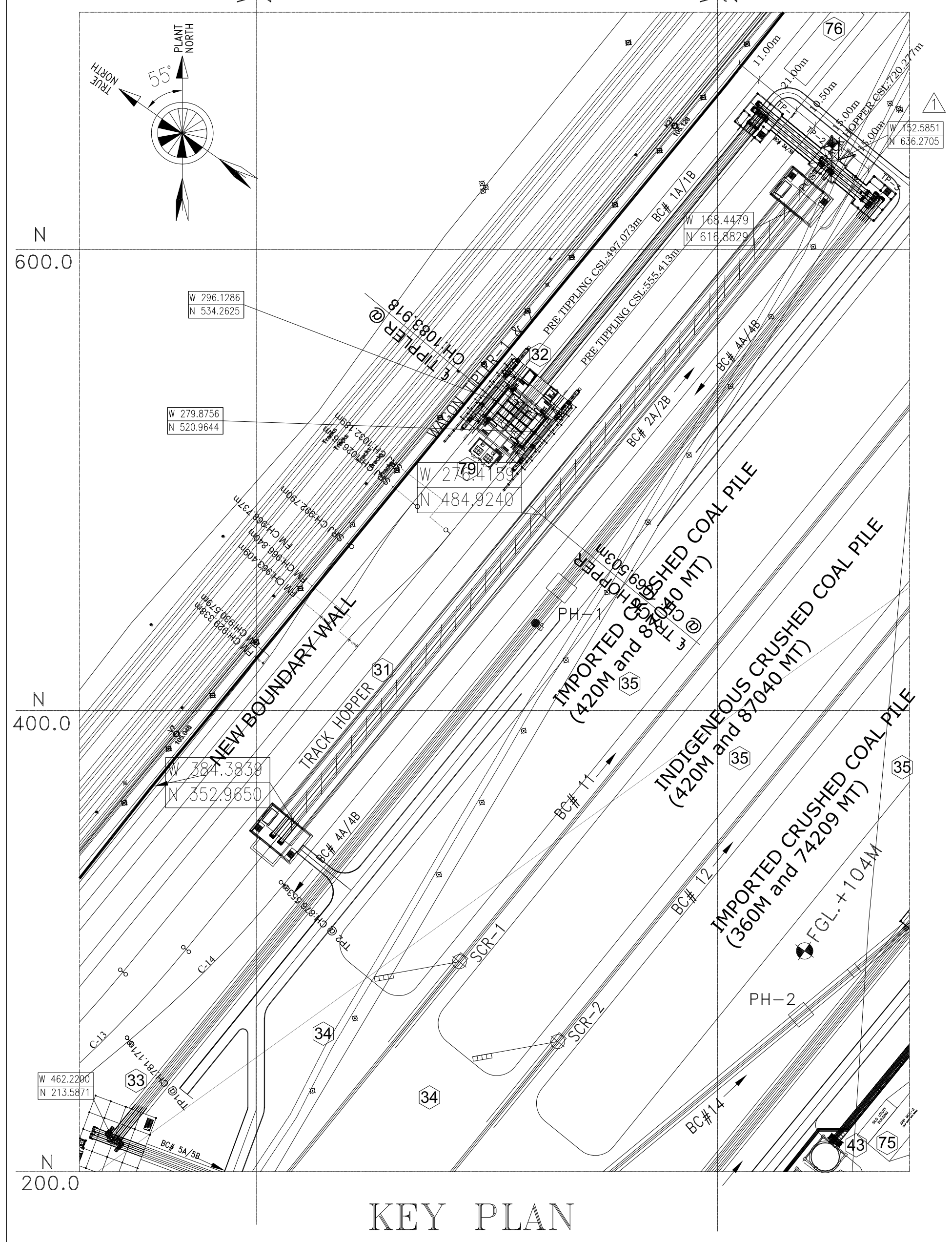
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SIZE-A1



01	-	1. REVISED AS PER CLIENTS COMMENTS 2. REVISED AS MARKED		
0	-	FOR APPROVAL		
R.No:	DATE	BRIEF RECORD	BY	APPD
REVISIONS				

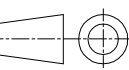
OWNER:	TELANGANA STATE POWER GENERATION CORPORATION LTD. HYDERABAD - TELANGANA, INDIA				
CUSTOMER'S CONSULTANT:	DEVELOPMENT CONSULTANTS PVT. LTD. CONSULTING ENGINEERS KOLKATA . MUMBAI . CHENNAI . NEW DELHI				
PROJECT :	KOTHAGUDEM THERMAL POWER STATION STAGE-VII, UNIT # 12 (1X800 MW), KOTHAGUDEM, TELANGANA, INDIA COAL HANDLING SYSTEM PACKAGE				
EPC CONTRACTOR:	BHARAT HEAVY ELECTRICALS LIMITED INDUSTRIAL SYSTEMS GROUP ISG-BANGALORE				
BH&L'S CONTRACTOR		NAME	SIGN	DATE	REV.
	DRN	PVN		20.10.15	00
	CHD	SSD		20.10.15	NO. OF VAR
	APP	RSP		20.10.15	
TITLE : GA OF BC#2A/2B					NO. OF SHEETS
					03
					SHEET. NO.
					01
SCALE	BH&L JOB NO. IS-1-14-2006	BH&L-ISC DRG. NO.	IS-1-GA-690-101-M008		



FILE NAME:

PROFILE OF IDLER AND SWITCHES FOR CONVEYOR BC#2A/2B

01	-	1. REVISED AS PER CLIENTS COMMENTS 2. REVISED AS MARKED		
0	-	FOR APPROVAL		
R.No:	DATE	BRIEF RECORD	BY	APPD
REVISIONS				

OWNER:		TELANGANA STATE POWER GENERATION CORPORATION LTD. HYDERABAD – TELANGANA, INDIA						
CUSTOMER'S CONSULTANT		DEVELOPMENT CONSULTANTS PVT. LTD. CONSULTING ENGINEERS KOLKATA . MUMBAI . CHENNAI . NEW DELHI						
PROJECT :		KOTHAGUDEM THERMAL POWER STATION STAGE-VII, UNIT # 12 (1X800 MW), KOTHAGUDEM, TELANGANA, INDIA COAL HANDLING SYSTEM PACKAGE						
EPC CONTRACTOR		BHARAT HEAVY ELECTRICALS LIMITED INDUSTRIAL SYSTEMS GROUP ISG-BANGALORE						
BH&L'S CONTRACTOR				NAME	SIGN	DATE	REV.	
		DRN	PVN			20.10.15	00	
		CHD	SSD			20.10.15	NO. OF VAR	
		APP	RSP			20.10.15		
		TITLE : GA OF BC#2A/2B					NO. OF SHEETS	05
							SHEET. NO.	05
SCALE		BH&L JOB NO. IS-1-14-2006			BH&L-ISG DRG. NO.: IS-1-GA-690-101-M008		REV. 01	

SIZE-A1

COMPLIANCE REPORT			
Project : 1 x 800 MW(Unit-12) Kothagudem Thermal Power Station			
Owner : Telangana State Power Generation Corporation Limited			
Owner's Consultant : Development Consultants Private Limited			
EPC Contractor : BHEL Industrial System Group			
Package : Coal Handling System			
Drawing&Document No/Rev No : IS-1-GA-690-101-M008(Rev-1)			
Drawing/Document Name : GA of BC#2A/2B			
Sl.No	Owner/Owner's Consultant's Comment	BHEL Reply	Comments/Conclusion by Owner/Owner's Consultant
A	Sheet 1 of 5		
1	Indicate conveyor location, No. of feeding points & wrap angle	Noted and incorporated in revised document	
2	Please update this table as per DCPL comments in Conveyor calculations	Noted and incorporated in revised document	
3	Please indicate imported / indian coal considered here, if blended, mention % also.	Noted and incorporated in revised document	
4	Heady duty for conveyor belt	Noted and incorporated in revised document	
5	Please indicate the nomenclature for T1, T2, T3 & Te	Noted and incorporated in revised document	
6	Indicate spacing of idlers	Noted and incorporated in revised document	
7	Indicate the type of hold back whether it is integral	Noted and incorporated in revised document	
8	Please note that brake shall be provided wherever coasting time comes positive in calculation. No deviation is acceptable.	Please refer to the latest coasting time calculation document (Rev-01) with compliance for non provision of brake	
9	Indicate weight of each segment of counter weight and the nos. to be provided	Noted and incorporated in revised document	
10	Include coupling guard in the table	Noted and incorporated in revised document	
11	Provide stringer & short support calculation	Short support and stringer sizing is part of fabrication detail. The same shall be suitably sized. Presently MC100 and MC125 is considered based on BHEL's experience from earlier reference projects	
12	Thickness shall be 3 mm (min.) for seal plate	Noted and incorporated in revised document	
13	Indicate Grade & IS Standard of MS used	Noted and incorporated in revised document	
14	Indicate necessary dimensions in plan view at tail end	Noted and incorporated in revised document	

COMPLIANCE REPORT			
Project : 1 x 800 MW(Unit-12) Kothagudem Thermal Power Station			
Owner : Telangana State Power Generation Corporation Limited			
Owner's Consultant : Development Consultants Private Limited			
EPC Contractor : BHEL Industrial System Group			
Package : Coal Handling System			
Drawing&Document No/Rev No : IS-1-GA-690-101-M008(Rev-1)			
Drawing/Document Name : GA of BC#2A/2B			
15	Indicate tail pulley elevation	Noted and incorporated in revised document	
16	Location of scrappers to be indicated.	Noted and incorporated in revised document	
17	Indicate necessary dimensions	Noted and incorporated in revised document. However for detailed arrangement with dimensions at the tail end with take up arrangement please refer to the track hopper complex GA drawing.	
18	1. Provide conveyor cross sectional view inside tunnel, 2. Mention walkway, cross over platform inside tunnel, 3. Mention supply, exhaust duct inside tunnel and provide fixing details, include ventilation system GA in ref. drg. 4. Mention drain indicating slope, sump pit with drain pumps for the tunnel. 5. Please note that EL (FFL, FGL) shall be as per latest plot plan	1) For detailed cross sectional views inside tunnel at track hopper and maintenance portion, please refer track hopper complex GA drawing (IS-1-GA-690-103-M036). The cross section details of tunnel between track hopper complex and Transfer tower TP-2 alone is furnished in the revised drawing. 2) Please note that there is track hopper with table and moving paddle feeder throughout the length of tunnel, making it not feasible for providing a cross over. However note that a separate staircase is provided at center of track hopper length. 3) Please note that all the ventilation details are covered in the track hopper complex GA drawing. This drawing is pertaining to conveyor alone and necessary ventilation details in the tunnel portion between track hopper and TP-2 is covered in here. 4) Slope direction indicated. However please refer to the civil GA drawing of track hopper complex for all the dimensional details of slope. 5) Elevations updated as per latest plot plan and track hopper complex GA drawing.	
B	Sheet 2 of 5		
1	This drawing need to be revised as per the Track Hopper Complex GA, if required.	Noted and updated as applicable in revised document	
2	Typical cross section for Conveyor gallery & Tunnels' to be included in ref. drg. list	Noted and incorporated in revised document	

COMPLIANCE REPORT			
Project : 1 x 800 MW(Unit-12) Kothagudem Thermal Power Station			
Owner : Telangana State Power Generation Corporation Limited			
Owner's Consultant : Development Consultants Private Limited			
EPC Contractor : BHEL Industrial System Group			
Package : Coal Handling System			
Drawing&Document No/Rev No : IS-1-GA-690-101-M008(Rev-1)			
Drawing/Document Name : GA of BC#2A/2B			
3	Please indicate that 'Load data furnished for conveyors are for information & reference only,'	Noted and incorporated in revised document	
4	Provide stringer & short support sizing calculation	Short support and stringer sizing is part of fabrication detail. The same shall be suitably sized. Presently MC100 and MC125 is considered based on BHEL's experience from earlier reference projects	
5	TSGENCO to confirm the rail elevation	Noted and incorporated in revised document	
C	Sheet 4 of 5		
1	Provide grouting	Please note that grouting will be applicable where in foundation bolts are located at a later date after pedestal concreting with pockets or where uneven surfaces are there. At places where insert plates are provided, grouting is not required as the insert plate will be located while concreting ensuring even surface.	
2	Provide drive base foundation drawing	Drive base foundation details furnished with dimensions. However for pocket details refer respective transfer tower (TP-2)GA drawing	
3	Include drive base foundation indicating pocket, bolt details		
4	Co-ordinates are not matching with TP-2 GA, Please check.	Updated as per the latest conveyor profile GA drg no. IS-1-GA-690-101-M004, Rev. 02	
5	Identify the deflector pulley	Noted and incorporated in revised document	
6	Put section marking in correct position	Noted and incorporated in revised document	
7	Indicate dimensions as commented in head pulley arrangement plan view	Noted and incorporated in revised document	
8	Mention walkway with clear dimensions	Noted and incorporated in revised document	
9	Identify the sump pumps	Noted and incorporated in revised document	
10	Indicate dimensions of maintenance bay.	Noted and incorporated in revised document	

COMPLIANCE REPORT			
Project : 1 x 800 MW(Unit-12) Kothagudem Thermal Power Station			
Owner : Telangana State Power Generation Corporation Limited			
Owner's Consultant : Development Consultants Private Limited			
EPC Contractor : BHEL Industrial System Group			
Package : Coal Handling System			
Drawing&Document No/Rev No : IS-1-GA-690-101-M008(Rev-1)			
Drawing/Document Name : GA of BC#2A/2B			
D	Sheet 5 of 5		
1	Head pulley and tail pulley center elevations to be indicated	Noted and incorporated in revised document	
2	External scrapper sto be located	Noted and incorporated in revised document	